

# **EF220 POLYETHYLENE FOAM**

### MATERIAL SPECIFICATION SHEET

ETHAFOAM 220 polyethylene foam is a strong, resilient, medium-density 36kg/m³ (2.3pcf), closed-cell foam. It is ideally suited as a component material in products requiring a shock absorbing, vibration dampening, insulating, and/or buoyancy component and as a material for cushioning components in packaging applications for impacts or loadings up to 17.5kPa (2.5psi).

Physical Properties	Test Method	Direction	Value
Density	ASTM D3575, Suffix W, Method B.		Kg/m³ (pcf)
	ISO 845		36 (2.3)
Compression Set	ASTM D3575, Suffix B (50% compr.)	Vertical	< 20%
	EN/ISO 1856 (23° C, 25% compr.)	vertical	< 10%
Compression Creep	ASTM 03575, Suffix BB	Vertical	< 10% @ 17.5 kPa
(1000hrs @ 23°C (73°F))	ASTW 03373, Sullix BB	vertical	(2.5 psi)
Compression Deflection			kPa (psi)
@ 10%	ASTM D3575, Suffix D	Avorago	50 (7)
@25%	ASTW DS575, Sullix D	Average	65 (9)
@50%			124 (18)
Thermal Stability	ASTM D3575, Suffix S		< 1.5%
	ISO 2796		< 2%
Thermal Conductivity	ASTM D3575, Suffix V; EN 28301;		$W/m^{\circ}K(BTU-in/hr-ft^{2}-^{\circ}F)$
@ 24°C (75°F)	ISO 2581	Vertical	0.06 (0.42)
@ -5°C (23°F)	150 2381		0.05 (0.37)
Water Absorption	ASTM 03575, Suffix L		Kg/m² (Ib/ft²)
	ISO 2896; ASTM C272		1.5 (0.3)
	130 2090, A31W 0272		< 3 vol %
Buoyancy	ASTM 03575, Suffix AA		kg/m³ (pcf)
	ASTIN 03373, Sullix AA		930 (58)
Tensile Strength @ peak	ASTM 03575, Suffix T; ISO 1798	Average	kPa (psi)
	ASTW 03373, Sullix 1, 130 1798	Average	220 (32)
Tensile Elongation	ASTM 03575, Suffix T; ISO 1798	Average	50%
Tear Strength	ACTM D2575 Suffix C	Average	N/mm (lb/in)
	ASTM D3575, Suffix G	Average	1.8 (10)





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#### RAM GASKET MATERIAL DATA SHEET

### **Product Features**

ETHAFOAM 220 polyethylene foam is a durable, lightweight, flexible, solid extruded plank product. As the properties listed on reverse suggest, ETHA FOAM 220 polyethylene foam offers excellent strength, resistance to creep under load, vibration and shock absorbency and water resistance characteristics.

ETHAFOAM 220 polyethylene foam is produced with Dow's patented Rapid Release manufacturing process. This new process technology incorporates a patented CFC- and HCFC-free blowing agent system and an accelerated curing system that reduces residual blowing agents in ETHAFOAM brand polyethylene foam products to trace amounts.

ETHAFOAM 220 polyethylene foam is easily fabricated, impervious to most chemicals, non-abrasive and performs consistently over a wide range of temperatures.

ETHAFOAM 220 polyethylene foam is also reusable and completely recyclable because it is made out of noncrosslinked polyethylene.

## **Flammability**

ETHAFOAM 220 polyethylene foam has successfully passed FMVSS 302 flammability testing, conducted according to the U.S. Code of Federal Regulations, CFR 49.

#### Caution

ETHAFOAM 220 polyethylene foam plank is combustible and should not be exposed to flame or other ignition sources.





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