

## THERMALLY CONDUCTIVE SILICONE FOAM FINE FABRIC FINISH – GREEN COLOUR

## MATERIAL SPECIFICATION SHEET

PROPERTY	TEST METHOD	VALUE	
PHYSICAL	1		
<b>Density</b> , lb/.in³, max (less than ½") (¼" or more)	AMS 3195	Approx 0.0025 (450kg/m³)	
Thickness, inches (Tolerances)	Tolerance per AMS 3195		
Standard Colour			
Compression Deflection, psi (kPa) Typical psi (kPa)	AMS 3195 ASTM D1056 At 25% compression	30	
Change in Compression Deflection, % max	ASTM D1056 After 22hrs at 302 °C (150°C)	25 1	
Typical Compression Set, % max		60	
Typical		15	
Flame Resistance, burn rate in./min. max (mm) Typical		4 (102) Self Extinguishing	
Water Absorption, weight change, % max		5	
TEMPERATURE RESISTANCE			
Continuous Use Temperature, max		400°F (204°C)	
Maximum Intermittent Use		450°F (232°C)	
Maximum Intermittent Use		-67°F (-55°C)	
Brittleness Temperature (min cont. use) Typical	AMS 3195, ASTM D746 No failures due to cracks	AMS 3195, ASTM D746 No failures due to cracks	





ISO 14001 Environmental Management

The company's products are used for a multiplicity of purposes and as the company has no control over the method of their applications or use, the company excludes all conditions or warranties, expressed or implied by statute or otherwise, as to their products and/or their fitness for any particular purpose. Any technical co-operation between the company and the customer is given for customers assistance only and without liability on the part of the company

1

## **RAM GASKET MATERIAL DATA SHEET**

PROPERTY	TEST METHOD	VALUE
PHYSICAL		
Density, lb/.in³, max (less than ½") (½" or more)	AMS 3195	Approx. 0.025 (450kg/m³) Approx. 0.020 (500kg/m³)
Thickness, inches (Tolerances)	Tolerances per AMS 3195	To 0.063 (-0.016 +0.030) 0.064 - 0.188 (±0.030) 0.189 - 0.313 (-0.030 +0.050) 0.314 - 0.500 (±0.060)
Standard Colour		Red Oxide Black
Compression Deflection, psi (kPa) Typical psi (kPa)	AMS 3195, ASTM D1056 At 25% compression	6 – 14 (41 – 97) 11 (76)
Change in Compression Deflection, % max Typical	ASTM D1056 After 22hrs at 302°F (150°C)	±5 +2
	ASTM D1056 A4 After 22hrs at 350°F (175°C)	30
Compression Set, % max Typical	ASTM D1056 B2 50% compression, 73°F (23°C) ASTM D1056, AMS 3195	25 1 60
Flame Resistance, burn rate in/min. max (mm) Typical	50% compression, 212°F (100°C)  DOT MVSS-302, ASTM D5132  ASTM D1056 M	15 4 (102) Self Extinguishing
Water Absorption, weight change, % max	ASTM D1056 Tested on 1" x ½" casted plug	5
TEMPERATURE RESISTANCE		
Continuous Use Temperature, max		400°F (204°C)
Maximum Intermittent Use		450°F (232°C)
Minimum Intermittent Use		-67°F (-55°C)
Brittleness Temperature (min cont. use) Typical	AMS 3195, ASTM D746 No failures due to cracks	-67年 (-55℃) -103 <b>۴ (-75℃</b> )

Note: All metric conversions are approximate.

Based on requirements for ASTM D1056 2D2/3 and AMS 3195

NOTE: Information of a technical nature is based on laboratory tests which Silex Ltd conducts or sends to an independent laboratory for testing for determination of uses as requested in writing by customer. Silex Ltd believes these to be reliable. However, Silex Ltd has no control over the application of the material to, or part of, the final product and therefore, Silex Ltd make no express or implied warranty of result, fitness or merchantability. The customer should determine reliability for the end use or particular application.

15.07.2010 Page 1 of 1



The company's products are used for a multiplicity of purposes and as the company has no control over the method of their applications or use, the company excludes all conditions or warranties, expressed or implied by statute or otherwise, as to their products and/or their fitness for any particular purpose. Any technical co-operation between the company and the customer is given for customers assistance only and without liability on the part of the company